

<b>WESTERN LUMBER SIDING GRADES</b>										
<b>General Categories</b> (Note there are additional grades for bevel pattern)		<b>GRADES</b>			<b>Grade Rule Paragraph Numbers for Reference and Specifying</b>					
		<b>WESTERN SPECIES</b>		<b>CEDAR Western &amp; Canadian</b>	<b>WWPA(2)</b>	<b>WCLIB(3)</b>	<b>NLGA(4)</b>			
		<b>Selects(1)</b>	<b>Finish</b>							
<b>ALL PATTERNS</b>	<b>PREMIUM GRADES</b>	<b>C Select(5) D Select(5)</b>	Superior(5) Prime	<b>Clear Heart(5) A Grade(5)</b>	20.11 20.12	102-b 102-c	200a 200b			
					10.11 10.51 10.12 10.52 20.13	- - - - 102-d	- - - - 200c			
				<b>ADDITIONAL GRADES FOR BEVEL PATTERN</b>	<b>PREMIUM</b>	Superior Bevel(5)	<b>Clear VG Heart(5) A Bevel(5)</b>	21.11 21.12	106-aa 106-a	201a 201b
							-	16.11	-	-
							B Bevel Rustic	21.13 -	106-b -	201c 201d
							C Bevel	21.14	106-c	201e
<b>ALL PATTERNS</b>	<b>KNOTTY</b>	Prime Bevel	Select Knotty Quality Knotty	16.12 -	- -	- 205a 205b				
			<b>ALL PATTERNS</b>	<b>KNOTTY GRADES</b>	Commons(1) #2 Common #3 Common #4 Common	Alternate Boards Select Merch. Construction <b>Standard</b>	<b>Select Knotty(6) Quality Knotty(6)</b>	30.12 - 30.13 - 30.14	118-a 111-e 118-b 111-f 118-c	114a 204a 114b 204b 114c

(1) Equivalent grades, under the same paragraph numbers in WWPA Rules, are available in Idaho White Pine. Refer to Western Lumber Grading Rules.

(2) Western Wood Products Association's Western Lumber Grading Rules.

(3) West Coast Lumber Inspection Bureau's Standard Grading Rules.

(4) National Lumber Grades Authority's Standard Grading Rules for Canadian Lumber.

(5) Some clear grades may be specified VG (vertical grain). Common practice is to ship orders as a combination of vertical and flat grain, unless specified otherwise.

(6) The widely used marketing term "STK" sometimes describes a combination of Select Knotty and Quality Knotty; however, STK is a proprietary designation and is not an ALSC-approved grade.

**The grade names in bold face type are the most widely available grades.**

These are often specified as a combination that includes some portion of material in the next higher grade; i.e. C&Btr Select, D&Btr Select, A&Btr Cedar, 2&Btr Common or Std&Btr.

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